



# 2016 NISSAN SENTRA

## 1.8 SR CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

**MECHANICAL & PERFORMANCE**  
1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Front & Rear Disc Brakes  
17" Alloy Wheels

**SAFETY & SECURITY**  
Driver & Front Passenger, Side-Impact, & Curtain Air Bags  
Lower Anchors and Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Tire Pressure Monitoring System (TPMS)  
w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System

NissanConnect™  
Only use features when safe to do so.  
App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details.  
Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any, for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice.  
Subscription Agreement required. See <http://www.NissanUSA.com/connect> for details. Text rates and/or data usage may apply.

**COMFORT & CONVENIENCE**  
Air Conditioning w/ In-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Premium Sport Cloth Seats  
Heated Front Seats  
Sliding Center Armrest  
Power Windows w/ Driver's One-Touch Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Push Button Ignition  
NissanConnect™ w/ Mobile Apps  
5" Color Audio Display  
AM/FM/CD/USB Audio System w/ 6 Speakers  
SiriusXM Satellite Radio\*\*  
RearView Monitor  
Bluetooth® Hands-free Phone System  
Streaming Audio via Bluetooth®  
Sirri™ Eyes Free\*\*\*\*  
Hands-free Text Messaging Assistant\*  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Cruise Control w/ Illuminated Controls  
Advanced Drive-Assist® Display  
w/ 5" in meter display  
60/40 Split Fold-Down Rear Seats

**EXTERIOR**  
LED low beam projector headlights w/ LED accents  
Heated Power Outside Mirrors w/ LED Turn Signals  
Lower Body Side Sill Extentions  
Rear Spoiler w/ Integrated LED Brake Light  
Chrome Exhaust Tip Finisher  
Fog Lights

Compatible smartphone required.  
Text rates and/or data usage may apply.  
\*\*3 months of SiriusXM service included, subscription sold separately; not available to buyers in AK or HI; some features not available in all markets.  
\*\*\*Replaces standard equipment where applicable.  
\*\*\*\*Siri Eyes Free is a registered trademark of Apple, Inc.

Manufacturer's Suggested Retail Base Price: \$20,410.00

Options Included by Manufacturer  
CARPETED FLOOR MATS AND TRUNK MAT 180.00  
HIDE-AWAY TRUNK NET 70.00

DESTINATION CHARGES 835.00

Total\* \$21,495.00

### EPA DOT Fuel Economy and Environment

#### Fuel Economy

**32 MPG**

29 city  
38 highway

3.1 gallons per 100 miles

MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPGe.



Gasoline Vehicle

**You Save  
\$2,000**

in fuel costs  
over 5 years  
compared to the  
average new vehicle.

#### Annual fuel COST

**\$1,400**

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 278 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fueleconomy.gov](http://fueleconomy.gov).

**fueleconomy.gov**

Calculate personalized estimates and compare vehicles

### GOVERNMENT 5-STAR SAFETY RATINGS

#### Overall Vehicle Score



Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver ★★★★  
Passenger ★★★★

Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat ★★★★★  
Rear seat ★★★★★

Based on the risk of injury in a side impact.

**Rollover** ★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's  
**Security+Plus Extended Protection Plan**

The only service agreement backed by  
Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1  
for more information

### DELIVERY

**VEHICLE COLORS:**  
EXT: SUPER BLACK  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS(ABV.)MEX

**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
MOSSY NISSAN POWAY  
14100 POWAY RD  
POWAY CA  
92064

VIN: 3N1AB7AP5GY241106  
EMS: CALIFORNIA EMISSIONS  
MDL: 12316-241106 KH3-G  
OPT: H-L92M92C01Z66

20160309230748AS3899

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.